



CERTIFICATE



This is to certify that

Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, manufacturing and sales of elastomer- mixtures, thermoplastic and elastomer covered rollers, sleeves, print chemicals and handrails

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no.	053350 QM15
Valid from	2021-08-23
Valid until	2024-08-09
Date of certification	2021-08-23



DQS GmbH

Markus Bleher
Managing Director



Annex to certificate
Registration No. 053350 QM15

Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

Location

Scope

365463
Böttcher Printing Equipment
(Suzhou) Co., Ltd.
No. 2500, Pang Jin Road
Wujiang E&T Development Zone
Suzhou, Jiangsu Province
P.R. China

Manufacturing and sales of rubber roller

064615
Böttcher CR, k.s.
Továrni 6
Vyskov, 68201
Czech Republic

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

078024
Felix Böttcher GmbH & Co. KG Leipzig
Schönbachstraße 91
04299 Leipzig
Germany

Manufacturing, sales and further development of process engineering for elastomer- and thermoplastic covered rollers

064620
KB RollerTech Kopierwalzen GmbH
Zum Frenser Feld 2
50127 Bergheim
Germany

Development, manufacturing and sales of elastomer- and thermoplastic covered rollers and belts

212431
Felix Böttcher GmbH & Co. KG
Stolberger Straße 351-353
50933 Köln
Germany

Development, manufacturing and sales of elastomer- and thermoplastic covered rollers, sleeves, print chemicals and handrails



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Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

Location

Scope

500757
Böttcher Gelsdorf GmbH & Co. KG
Mischwerk
Max-Planck-Straße 2-6
53501 Grafschaft-Gelsdorf
Germany

Development, manufacturing and sales of
elastomer-mixtures

519903
Böttcher Gelsdorf GmbH & Co. KG
Handläufe
Max-Planck-Straße 2-6
53501 Grafschaft-Gelsdorf
Germany

Development, manufacturing and sales of
handrails for escalators and walkways

546344
Böttcher Teknisk Gummi A/S
Norgesvej 6
8700 Horsens
Denmark

Manufacturing and further development of
process engineering for elastomer- and
thermoplastic covered rollers and sleeves.
Sales of elastomer- and thermoplastic covered
rollers; sleeves and handrails

489926
Böttcher Iberica S.A.
Ctra. Villar del Olmo, M204 P.I. Bordaies
28810 Villalbilla (Madrid)
Spain

Manufacturing and further development of
process engineering for elastomer- and
thermoplastic covered rollers, sleeves and
print chemicals. Sales of elastomer- and
thermoplastic covered rollers, sleeves, print
chemicals and handrails

529193
Böttcher Hungária Zrt.
Szent István utca 44/a
8658 Bábonymegyer
Hungary

Manufacturing and further development of
process engineering for elastomer- and
thermoplastic covered rollers and sleeves.
Sales of elastomer- and thermoplastic covered
rollers, sleeves and handrails





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Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

Location

Scope

064616
Böttcher Italiana S.P.A.
Via Carlo Goldoni 24
20090 Trezzano sul Naviglio (MI)
Italy

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

529194
Böttcher Romania SRL
no. 45 Budvár street
535600 Odorheiu Secuiesc
Romania

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

529806
Böttcher SRB doo Novi Sad
Industrijska 3
21000 Novi Sad
Serbia

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

407365
Böttcher Nordic AB
Brårudsallén 2
SE-686 33 Sunne
Sweden

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers, sleeves and high voltage cable accessories. Sales of elastomer- and thermoplastic covered rollers, sleeves, handrails and high voltage cable accessories.

454421
KB Systems Thailand Co., Ltd.
789 Moo 1 Ban Wa (Hi Tech) Industrial Estate
Baanlane, Bangpa-in, Ayutthaya 13160
Thailand

Development, manufacturing and sales of elastomer- and thermoplastic covered rollers and belts

This annex (edition: 2021-08-23) is only valid in connection with the above-mentioned certificate.



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Registration No. 053350 QM15

Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

Location

Scope

282478
Böttcher Thailand Ltd.
149 Moo 5, Bangna- Trad Road,Km. 36
Bangsamak, Bangpakong Chachoengsao
24180
Thailand

Development, manufacturing and sales of elastomer- mixtures, thermoplastic and elastomer covered rollers, sleeves and printing chemicals.

546345
Boettcher Matbaa Malzemeleri Tic. Ltd. Sti.
Melek Aras Bulvari No. 44
34953 Istanbul
Turkey

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers; sleeves and print chemicals. Sales of elastomer- and thermoplastic covered rollers; sleeves; print chemicals and handrails

064618
Böttcher America Corporation
4600 Mercedes Drive
Belcamp, MD 21017
United States of America

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails

078027
Böttcher America Corporation
717 Industrial Drive
Tipton, IN 46072
United States of America

Manufacturing and further development of process engineering for elastomer- and thermoplastic covered rollers and sleeves. Sales of elastomer- and thermoplastic covered rollers, sleeves and handrails